# 

## HIGHLY INSULATED PIPE-IN-PIPE



| PERFORMANCES | <ul> <li>U value as low as 0.4 W/(m2.K).</li> <li>Cooldown times up to 60 Hrs.</li> <li>Layrates of 2.5 to 4 km/day in J &amp; S-lay.</li> </ul>  |
|--------------|---|
| COST SAVINGS | <ul> <li>Highly compact insulation → use of smaller diameter outer pipe.</li> <li>Load bearing insulation → No centralizers required.</li> <li>Fast layrates → shorter installation + Minimized offshore risk.</li> </ul> |
| SUITABLE FOR | <ul> <li>S &amp; J-lay, Reeling, and all water depths (up to 3000m).</li> <li>Local content manufacturing (skills &amp; know how transfer)</li> </ul>   |

## **IZOFLEX<sup>™</sup>** INSULATION.



- Izoflex<sup>™</sup> : Inert / Non ageing.
- As installed thermal conductivity < 7 mW/(m.K).
- Compliant to -200 °C to 900 °C.
- Compressively strong  $\rightarrow$  No need for discrete centralizers.



#### **R**APID FIELD JOINT TECHNOLOGY.

- Field joint is an insulated PiP sleeve.
- Thermal & Bending stiffness continuity.
- Single offshore weld (as per simple pipe).
- Field Joint sleeve cycle time ± 5 min.
- Integrated buckle arrestors & water stops.
- Reduced offshore wastes & risks.



#### **THERMAL PERFORMANCES**

| Insulation materials  | Izoflex™<br>technology | Aerogels<br>(with spacers) | PU Foam<br>(with spacers) | Wet insulation |
|---|------------------------|----------------------------|---------------------------|----------------|
| Thermal conductivity<br>in mW/(m.K)<br>(as installed value) | 7                      | 16-20                      | 25-30                     | 100-150        |

### MOST COMPACT PIP FOR A GIVEN U VALUE.

Ex on 9" inner pipe  $\rightarrow$  What's the outer pipe diameter required to achieve a U-value of 0.6 W/(m<sup>2</sup>.K)?

| Insulation materials | Izoflex™ technology | Aerogels       | PU Foam        |
|----------------------|---------------------|----------------|----------------|
|                      | (acts as spacers)   | (with spacers) | (with spacers) |
| Outerpipe Ø required | 10 mm thick         | +37 mm         | +75 mm.        |
|                      | ⇔11.9"              | ⇔13.5"         | ⇔15.2"         |
|                      | (100 kg∕m)          | (150 kg∕m)     | (200 kg∕m)     |



## **INSTALLATION VERSATILITY**

- Can be S-laid, J-laid, in single, double, or quad joint.
- Can be reeled, or bundled (continuous annulus).
- Suitable for majority of installation vessels.







## **ITP'S PIP : A PROVEN & RECOGNIZED PIPE IN PIPE TECHNOLOGY :**

- 400 km of flowline already installed in several locations.
- Design Temperature of 155°C on Shell Etap project (1998).
- Best U ever achieved on an installed line of 0.55 W/(m<sup>2</sup>.K) (Total Tchibeli project).
- Already installed on several projects of 1500 m water depth in Nigeria & Angola.
- Manufactured in local content in UK, Peru, Nigeria, Congo, Angola.
- More than 15,000 Rapid Field Joints Sleeves already installed





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For references, visit our web site →